## Microstructure of Ni@Ti Core-Shell Nanoparticles

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**Abstract.** Metallic nano components are a standard part of a variety of nano-electro-mechanical devices. For bonding of these components, sound quality thin joints are required. For nanoscale joining and bonding, advantageous properties could be found in core-shell NiTi nanoparticles. Characterization of morphology, size, shell thickness, and composition of coreshell NiTi nanoparticles prepared by DC magnetron sputtering using two planar magnetron sources was done by transmission electron microscopy and scanning transmission microscopy with energy dispersive X-ray spectroscopy. The observation of the nanoparticles at high temperatures was performed by in situ transmission electron microscopy in a heating holder, and the resulting products were characterized.